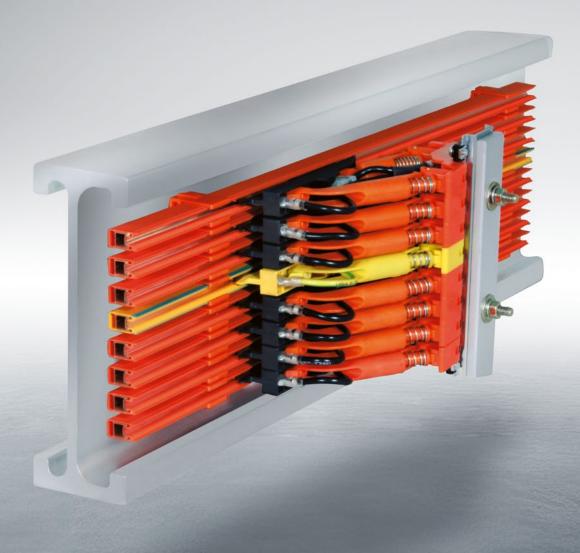


FABA 100 INSULATED CONDUCTOR SYSTEM



INSULATED CONDUCTOR SYSTEM FABA 100

Contents

General	2
Technical Data	4
Joints	5
Feed Joints	5
Isolating assembly	5
Expansion section	6
End cap	6
Support for joint cap	6
Spacer for support	6
Support point clamp	7

Fix point	7
Collectors	8
Wear parts for collectors	8
Connecting cable	9
Terminal box	
Brush wear indicator	
Assembly accessories	11
Questionnaire	
Notes	

GENERAL

FABA 100 insulated conductor system comply with VDE 0100. They satisfy today's requirements for conductor line safety and are protected against accidental contact in compliance with VDE 0470, Part 1 (Safety Class IP 21).

Naturally for the collector this contact protection exists only when the brushes are completely in the conductor rails. Conductor lines systems

in the manual area, in which the collector moves out of the conductor rail during operation, require provisions by the customer to prevent accidental contact such as blocking off or switch-off. However this applies only for voltages above 25 VAC or 60 VDC. Fig. 1 (top right) shows that the VDE finger cannot make contact with the conductive parts.

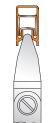


Fig 1: VDE-Finger

The insulating shrouding for mounting the conductor rail channel provides good insulation and maximum safety.

Conductor lines with any number of poles can be used. The space requirement is minimal.

The standard delivery length is 5 m, shorter lengths are also available.

The ground conductor is marked with yellow with a continuous green stripe along the insulating shrouding.

Provisions are present to prevent mixing up the collectors for ground and phases.

Use

Indoor applications only. Outdoor applications only after consultation.

Approvals

UL approved. Please consult us when ordering.

Support distance

The maximum suspension interval between compact hangers is 0.8 m, in curves 0.4 m.

Joints

The conductor sections are connected electrically and mechanically with rail connectors. Each joint is protected against accidental contact by a cover.

Expansion

Use only centered, fixed points for straight systems up to 60 m. If the length of the conductor system is subject to change (caused by variations in the ambient temperature and/or power heat-up) mount the conductor rails in fix point clamps so that they can slide.

On systems over 60 m and in straight sections between curves provide for expansion points. If both ends of the rail are fixed (switches, elevators), expansion sections are also required.

Feed terminals

Feed terminals are possible as joint feed. Our product line also includes joint caps and isolating assemblies with feed connection possibilities.

Joint caps

Joint caps protect the conductor rail against accidental contact and separate the rails mechanically (switches, elevating stations, etc.). Joint caps are available with and without feed terminals.

Isolating assemblies

Isolating assemblies interrupt the conductor system electrically. Operationally driving over collectors for the purpose of connecting or disconnecting the power is permissible only at low power (control currents). We supply isolating assemblies with and without feed terminals for control purposes, in-feed sections, maintenance sections, etc.

Curves

Insulated conductor system FABA 100 can be used in horizontal and vertical curves. The rails can be bent on site with a special bending tool.

Collectors

The collectors consist of impact-resistant plastic and reinforced metal parts. The power is drawn with a carbon brush.

The length of the collector connecting cable must not exceed 3 m, when the overload protector is not laid out for the load rating of this connecting cable. See also DIN VDE 0100, Part 430 and DIN EN 60204-32. (Note: The former occurs frequently when a number of collectors are present per system.)

The connecting cables supplied are sufficiently dimensioned for the rated currents specified. It is necessary to take the reduction factors specified in DIN VDE 0298-4 into consideration for other types of laying...

SAFETY NOTE

To avoid pinching hazards it is necessary to ensure that the safety intervals between fixed and moving system parts (0.5 m) are maintained by arranging the conductor rails/conductor lines and collectors/towing arms accordingly at site!

Properties (electrical)

Chemical resistance:⁽¹⁾ Highly resistant to gasoline, oils, weak alkalies and weak acids

Туре	Dielectric insulation DIN 53481	Specific resistance IEC 60093	Surface resistivity IEC 60093		Ambient temperature range ⁽²⁾	Combustibility
Standard version, orange	>22.4 kV/mm	>8 x 10 ¹⁵ Ohm x cm	2 x 10 ¹³ Ohm x cm	CTI 600 - 1.1	-30°C to +55°C	Flame resistant, self extinguishing, UL 94

Properties (mechanical)

Chemical resistance:⁽¹⁾ Highly resistant to gasoline, oils, weak alkalies and weak acids

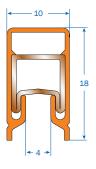
Туре	Dielectric insulation DIN 53481	Specific resistance IEC 60093	Surface resistivity IEC 60093	Leakage path resistance IEC 60112	Ambient temperature range ⁽²⁾	Combustibility
Heat-resistant version, halogen- free, orange	> 22.4 kV/mm	> 8 x 10 ¹⁵ Ohm x cm	2 x 10 ¹³ Ohm x cm	CTI 600 - 1.1	-30°C to +80°C	Flame resistant, self extinguishing, UL 94

(1) Please check with us before using in systems with synthetic oils and greases

(2) Please check separately for applications with continuous temperatures below 0°C (cold storage)

TECHNICAL DATA

Section



Part number code

- FABA = Insulated Conductor Rails
- 100 = Current rating in A
- 25 = Conductor cross section (mm²)
- C = Copper conductor

Length

5 m standard length, shorter lengths possible

Support spacing

for straight sections 0.8 m in curves 0.4 m

Conductor spacing Standard = 15 mm

Conductor rails can be bent

at the factory or on the construction site with special FABA 100 curve too

Chemical and electrical values

see page 4

Use

for indoor systems only, please contact us for consultation for outdoor systems

Standard version

Туре	Weight kg/pc	Length m	Order No. Phase	Order No. PE
F100C-100-5000PH-Y	1.339	5	2805928	-
F100C-100-5000PE-Z	1.339	5	-	2805931
F100C-100-3000PH-Y	0.810	3	2805927	-
F100C-100-3000PE-Z	0.810	3	-	2805930

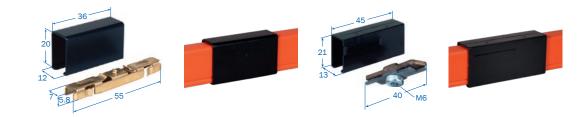
Heat-resistant version

Туре	Weight kg/pc	Length m	Order No. Phase	Order No. PE
F100C-100-5000PH-Y80	1.339	5	2823826	-
F100C-100-5000PE-Z80	1.339	5	-	2823827
F100C-100-3000PH-Y80	0.810	3	2823830	-
F100C-100-3000PE-Z80	0.810	3	-	2823831

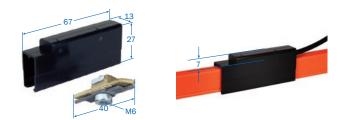
Conductor system values

Туре	Conductor cross section Cu mm ²	Jacket creep path mm	U U U		Resistance Ohm/1000 m	Impendance ⁽¹⁾ Ohm/1000 m
Conductor rails FABA 100	25	32	1000	100	0.77	0.78

JOINTS



Туре	Description	Weightkg	Order No.
VM-FVST100	Joint	0.008	2806668
VM-FVS100	Bolted Joint	0.017	2806664



FEED JOINTS

Use: 100 A for fix point clamps, construction height $32\,\text{mm}$

Туре	Description	Weight kg/m	Order No.
ES-FSE100-50A-27	Feed Joint 50A	0.024	2807174
ES-FSE100-100A-32	Feed Joint 100 A	0.030	2807148



ISOLATING ASSEMBLY

Туре	Description	Symbol	Weightkg	Order No. Construction height 27	Order No. Construction height 32
EU-ET/ET100-27	Separation without		0.025	2807352	-
EU-ET/ET100-32	connecting cable		0.027	-	2807353
EU-ET/ETE100-27-2,5-1	Separation with		0.067	2807367	-
EU-ET/ETE100-32-2,5-1	1 connecting cable	ting cable	0.069	-	2807368
EU-ETE/ETE100-27-2,5-1	Separation with	÷ 11 ÷	0.083	2807364	-
EU-ETE/ETE100-32-2,5-1	2 connecting cables		0.085	-	2807365
EU-ETB/ETB100-27-2,5-0,45	Separation with		0.034	2807370	-
EU-ETB/ETB100-32-2,5-0,45	jumper cable		0.036	-	2807371

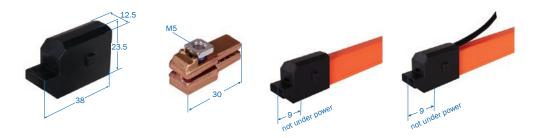
EXPANSION SECTION

Note: Expansion without jumper line suitable for max. 50 A





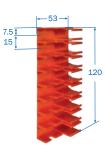
Туре	Description	Weight kg	Order No. Phase	Order No. PE
DV-FDV100-50A-25	Expansion section	0.022	2809008	2809008
AL-RKLA6PH1,6-M6-RK-M6	Jumper cable	0.142	2810537	-
AL-RKLA6PE1,6-M6-RK-M6	Jumper cable	0.178	-	2810538



END CAP

with or without feed terminal (used as end cap and in combination with support as fix point) Max. perpendicular and lateral off set: 2 mm in relation to one another. Please contact us for higher tolerances.

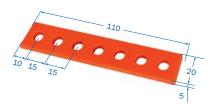
Туре	Description	Weight kg	Feed	Order No. PE
MU-FUK100-K-PC	Transition cap w/o feed connection possibility	0.005	w/o	2807210
MU-FUKE100-K	Transition cap with feed connection possibility	0.026	for max. 2.5 mm ²	2807213



SUPPORT FOR JOINT CAP

for screwing to the track, arrangement as desired depending on number of poles Support can be adjusted by $\pm 5 \text{ mm}$ in direction of conductor.

Type ⁽¹⁾⁽³⁾	Weight kg	No. of poles	Width mm	Order No.
MU-FTUK100-8/27-7-120-PC	0.038	8	120	2806793



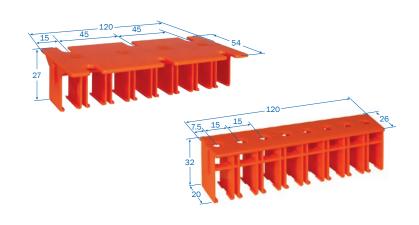
SPACER FOR SUPPORT

Type ⁽²⁾⁽³⁾	Weight kg	No. of poles	Width mm	Order No.
MU-FDST100-8-5-110	0.010	8	110	2807294

(3) Order mounting hardware separately

SUPPORT POINT CLAMP

With support clamps any number of poles can be connected together.



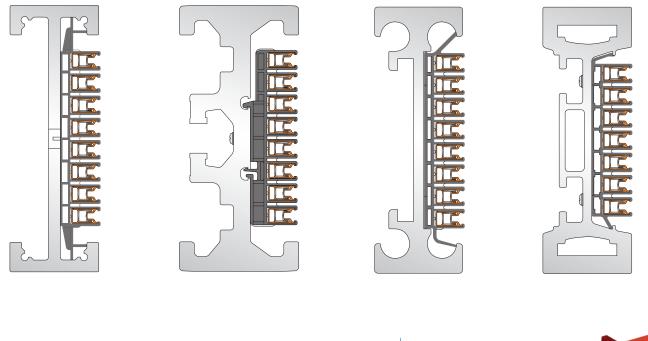
Support clamp for screwing on, up to 8-pole

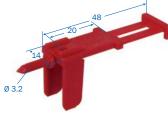
Rail interval 15 mm

Туре	Weight kg	Number of poles or assignment	Length L	Construction height	Order No.
AH-FSKA100L-8/27-PC	0.030	8	120	27	2806822
AH-FSKA100L-8/32-12-PC	0.025	8	120	32	2807012

Support clamp, special version, up to 10-pole

Production for your system on request.







FIX POINT

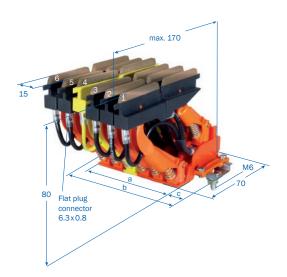
Туре	Weight kg	Order No.
SF-FPL100	0.002	2807042

COLLECTORS

Collector set D-EAS

suitable for funnel					
Phase distance:	15 mm				
Max. current:	30 A				
Lift:	±12 mm				
Lateral tolerance:	±20mm				
Pressure: ca. 4 N per brush					

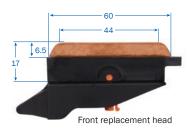
PE at position 4 with 3 poles at, other arragements possible! Ground is always first contact.



Туре	No. of poles	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Support rail	Order I	No.
SA-DEAS-2/30-1-HS-2,5-1/1-1	1	15	50	17.5	0.172	1-pole	28236	03
SA-DEAS-2/30-2-HS-2,5-1/2-2	2	30	75	22.5	0.302	2-pole	28236	04
SA-DEAS-2/30-3-HS-2,5-1/3-4	3	45	100	27.5	0.432	4-pole	2823605	
SA-DEAS-2/30-4-HS-2,5-1/4-4	4	60	100	20.0	0.550	4-pole	28236	06
SA-DEAS-2/30-5-HS-2,5-1/4-6	5	75	125	25.0	0.680	6-pole	28236	07
SA-DEAS-2/30-6-HS-2,5-1/4-6	6	90	125	17.5	0.798	6-pole	28236	08
SA-DEAS-2/30-7-HS-2,5-1/4-8	7	105	150	22.5	0.928	8-pole	28209	91
SA-DEAS-2/30-8-HS-2,5-1/4-8	8	120	150	15.0	1.046	8-pole	28209	93
Available separately					'			
SA-DEAS-2/30-PH-6,3-PC-36	1	15	-		0.091	w/o	PH	2808560
SA-DEAS-2/30-PE-6,3-PC-36	1	15	-		0.089	w/o	PE	2808561

WEAR PARTS FOR COLLECTOR





Replacement heads for collector DEAS

Rear replacement head

Туре	Description	RH/mm	Weight kg	Order No. Phase	Order No. PE
SK-EK-DEAS-2/30-PH-36-6,3-H	Rear replacement head	0.5	0.016	2808580	-
SK-EK-DEAS-2/30-PE-36-6,3-H				-	2808581
SK-EK-DEAS-2/30-PH-36-6,3-V	Front replacement head	0.5	0.016	2808575	-
SK-EK-DEAS-2/30-PE-36-6,3-V				-	2808576

CONNECTING CABLE

Connecting cable, double insulation, highly flexible

for collectors, length: 1m

Туре	Cross section mm ²	A Ø mm	Weight kg	Order No. Phase black	Order No. PE green/yellow	
AL-WFLA2,5PH1-6,3	2.5	4.5	0.038	0168107-1	-	
AL-WFLA2,5PE1-6,3			0.034	-	0168108-1	
AL-FLA2,5PH1-6,3	2.5	2.5 4.5	2.5 4.5 0	0.078	2809171	-
AL-FLA2,5PE1-6,3			0.034	-	2809175	
AL-FLA4PH2-6,3	4.0	5.3	0.064	2823085	-	
AL-FLA4PE1-6,3			0.058	-	2823086	

Connecting cable, double insulation, flexible

for feed joint with cable lug M6, length: $1\,\text{m}$

Туре	Cross section mm ²	A Ø mm	Weight kg	Order No. Phase black	Order No. PE green/yellow
AL-RKLA2,5PH1-M6	2.5	4.5	0.038	2808979	-
AL-RKLA2 5PE1-M6			0.036	-	2808978
AL-RKLA4PH1-M6-HL	4.0	4.0 5.3 0.058	0.058	2808751	-
AL-RKLA4PE1-M6			0.052	-	2808752
AL-RKLA6PH1-M6	6.0	6.0 6.5	0.084	2808745	-
AL-RKLA6PE1-M6-HL			0.086	-	2808759
AL-RKLA10PH1-M6-HL	10.0		0.147	2808753	-
AL-RKLA10PE1-M6-HL			0.135	-	2808754
AL-RKLA16PH1-M6-HL	16.0	10.7	0.236	2808756	-
AL-RKLA16PE1-M6-HL			0.206	-	2808762

Connecting cable, double insulation, flexible

for joint cap with cable lug M5, length: 1m

Туре	Cross section mm ²	A Ø mm	0 0		Order No. PE green/yellow	
AL-RKLA2,5PH1-M5	2.5	2.5 4.5	4.5	0.038	2808971	-
AL-RKLA2,5PE1-M5			0.036	-	2808958	







TERMINAL BOXES

Terminal boxes AKE

for feed terminal and isolating assembly, max. 7 terminals $6\,\text{mm}^2$

2 terminals 6 mm² PE





Туре	Weight kg	Order No.
ES-AKE1-PH7 x 2L6-PE2 x 2L6-M25	0.445	169462



Terminal boxes AKB

for separating sections

Туре	Weight kg	Order No.
ES-AKB1-PH4x2L6-PE2x2L6	0.469	169481

BRUSH WEAR INDICATOR

Brush wear indicator KVT 100 N

The brush wear indicator automatically checks the brushes for wear. A pulse is triggered when a brush is worn out. Installation in front of a repair section is practical for automatic operation of a switch. Adjusted at factory. Required cutout in FS channel. Length: 80 mm, height: see table. Suitable for travel speeds up to 75 m/min.



Туре	Weight kg	No. of poles	Height	Order No.
VT-KVT100-2-NC	0.376	2	32	2807533
VT-KVT100-3-NC	0.340	3	47	2807534
VT-KVT100-4-NC	0.368	4	62	2807535
VT-KVT100-5-NC	0.268	5	77	2807536
VT-KVT100-6-NC	0.356	6	92	2807537
VT-KVT100-7-NC	0.356	7	107	2807538
VT-KVT100-8-NC	0.404	8	122	2807539

ASSEMBLY ACCESSORIES

Curve tool

for bending FABA 100 vertically and horizontally. Order filling rods separately.

Туре	Description	Weight kg/m	Order No.
MZ-BVF100	Curve tool FABA 100	18.031	2809323
MZ-BSF100-6,8X3,2-100-HB-PVCR-S	Filling rods 100 m in rolls	0.032	2806611
MZ-BPF100-5-VB-PVCS-R	Curve Profile 5 m in rods	0.250	2806612



Table saw

for cutting insulator and conductor profiles with length gauge. Connection: 230 Volts, 50 Hz..

Туре	Description	Weight kg/m	Order No.
MZ-KS10	Table saw	6.500	165276
MZ-SB	Replacement saws spare blade SB	0.070	165263



Conductor joint assembly tool

For connecting with joints.

Туре	Weight kg	Order No.
MZ-VZF100	1.420	2809345



Allen screw SW 4

Туре	Weight kg	Order No.
Allen screw SW 4 mm	0.036	2812962

ASSEMBLY ACCESSORIES

Assembly handle for joints, plugable

Туре	Weight kg	Order No.
MZ-MGF100	0.010	2809348

Deburring tool flat hand file FSF

for deburring the outer face of the profile for short sections

Туре	Weight kg	Order No.
Flat Hand File FSF 150x16x4	0.085	2812964

Screw driver PH1

Туре	Weight kg	Order No.
Screw driver PH 1	0.014	2812963





QUESTIONNAIRE

Со	npany: Date:	
Ph	ne: Fax:	
Em	ail: Website:	
1.	Number of conductor system installations:	
2.	Type of equipment to be powered:	
3.	Operating voltage: Volt Frequency: Hz	
	Three-phase voltage AC voltage DC voltage	
4.	Track length:	
5.	Number of conductors: neutral: control: ground:	
6.	Mounted position of conductor system:	
	Conductor system pendant, collector cable facing to the bottom Conductor system pendant, lateral payout of conductor cable ⁽¹⁾	
	Support distance m (max. 2 m) Other:	
7.	Number of consumers per system:	
8.	Indoor system	
9.	Other operating conditions (humidity, dust, chemical influence, etc.)	
10	Ambient temperature:°C min°C max.	
11	Hall expansion joints pieces expansion max.	
12	Position and number of feeding points ⁽¹⁾ :	
13	Position and number of isolating sections (e.g. for maintenance) ⁽¹⁾ :	
14	How will the conductor be arranged? ⁽¹⁾ :	
15	Brackets required: Yes No c/c distance beam/conductor system:	
16	Travel speed: m/min. in curves: m/min. at transfers: m/min.	
17.	Max. voltage drop from the conductor system feed point to the consumer considering starting current	

18. Power consumption of the individual consumer loads: ____

	Crane 1							Crane 2										
Motor data	Power kW	Nom	inal currei	nt	Start curre	0	Type of motors ⁽²⁾	Power kW	Nomi	nal curre	nt	Starti curre	0	Type of motors ⁽²⁾				
		А	COS ΦΝ	% duty	А	COS φΑ	ΟS ΦΑ		А	COS φN	% duty	A	COS ØA	1				
Hoist motors																		
Auxiliary hoist																		
Long travel																		
Cross travel																		

Mark with * those motors which can run simultaneously.

Mark with Δ those motors which can start up simultaneously.

Further remarks: ____

Signature:

 For curved tracks, powerail with isolating sections etc., we require sketches to enable us to prepare a quotation
Use: K for squirrel cage motor, S for slipring motor, F for frequency controlled motor
We reserve all rights to make alterations in the interests of further development Please copy and fill in the questionnaire.

NOTES

٠	•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•
•	•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•
•		•	•	۰	•	•	•	•	•	0	0	•	0	0	0	•	•	•	•	•	•	0	•	•	•	•	•	•	•	0	0	•	•	•	•
										•															•	•	•				•				
																									•										
				•						•					•										•	•					•				
																										•									•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	٠
٠	٠	٠	٠	٠	•	•	•	٠	•	٠	•	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	٠	٠	•	٠	٠	٠
٠		•	٠	٠	•	•	•	•	•	•	•	•	•	•	۰	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	٠	•	٠
٠		•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠
•			•	•		•	•	•		•	•		•	•	۰	•				•	•	•	•	•	•	•	•	•	•	•	•		•	•	٠
•		•	٠	•	•	•	•	•		•	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠
•		•	•	٠	٠	•	•	•	٠	•	•	•	•	•	•	٠	•		•	٠	•	•	•	•	•	•	•		•	•	•	•	•	٠	•
•				•	•				•					•	•	•				•	•			•	•	•	•				•	•			•
				•						•	0		•		•										•					•	•				
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•		•	•	•	٠	٠	•	•	٠	•	•	•		•	•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	۰
•	•	٠	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	۰
•		٠	۰	٠	٠	۰	•	•	٠	0	•	•	•	٠	0	٠	•	•	•	٠	٠	•	•	٠	•	•	٠	•	•	•	0	•	٠	٠	٠
•		•	•	٠	٠	•	•	•	٠	•	•	•	•	•	•	٠	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠
•		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	٠
•				•	•	•	•	•	•	•			•	•	•	•				•	•	•	•	•	•	•	•	•	•	•	•	•			٠
•		•	•	•	•	•		•	•	•	•	•		•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•			•	•
			•	•						•	•			•	•										•	•	•				•		•		•
				•				•	•	0	•		0	•	0	•				•	•	•	•		•	•			•	•	0				
																																	•		
																																	•		
•	•	•	•	•	•	•	•	•	•	0	•	•	0	•	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•	0	0	•	•	•	•
																																	•		
•	•	•	۰	٠	٠	۰	•	•	٠	•	•	•	•	٠	•	۰	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	٠	٠	٠	٠	٠
•	•	٠	•	٠	•	•	•	•	•	•	٠	•	•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•
•	•	•	•	٠	•	٠	•	•	•	•	•	٠	•	•	٠	•	٠	٠	•	•	•	٠	٠	•	•	•	•	•	•	•	•	٠	٠	٠	•
•		•	٠	•	•	•	•	•	•	•	0	•	•	•		•	•	•	•	•	0	•	•	•	•	•	•	•	•	•	•	•	•	•	
•		•		•	•	•	•		•	•	0	•		•		•	•	•	•	•	0	•	•	•	•	•	•	•				•	•		

NOTES

•	•	٠	•	•	٠		•	•	•	•	٠	•	٠	٠	•	٠	٠	٠	•	٠	•	•	٠	•	•	•	٠	•	٠	•	•	•	•	•	٠
0	0	•	•	٠	•		•	•	٠	0	•	•	•	•		0	•	٠	٠	0	0	0	•	•	٠	٠	•	•	٠	٠	•			•	٠
•	•	•	•	•	•	•	•	•	•	•	٠	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	0	•	•	٠		•	•		٠	0	•	•	•	•	•	0	•	•	٠	0	0	0	•	•	٠	•	•	•	•	٠	•	•		•	•
٠	•	۰			•	•	•	•			•	•	•	•	•	0	•	•	•	0	•	•	٠	•	•	•	•	•	•			•	*	•	•
•	•	•	•		•	•	•	•		•	•	•	۰	۰	•	0	•	٠	٠	0	•	0	•	•	•	٠	•	•	٠					•	٠
	•	•					•	•			•	•	۰	•	•	0		٠	٠	0	•	•	•		•	٠	•	•	٠			•		•	٠
•	0	•	•	٠	•	•	•	•	٠	0	٠	•	•	•	•	0	•	۰	٠	0	•	0	•	•	٠	٠	•	٠	٠	٠	•	•		•	٠
•														•					•	•		•				•	•								
																																			•
•	0	•	•	•	•	•	•	•	•	•	٠	•	•	۰	•	0	•	•	•	•	•	0	0	•	•	•	•	•	•	•	•	•	•	•	•
		•	•	•		•			•		•	•	•	•	•	0	•	•	•	0	•	•	•	•	•	•	•	•	•	•	•	•	•		•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•	٠	•	•	•	•	•	•	•	٠	•	٠	٠	•	•	•	•	•	۰
0	0	•	۰	٠	•	•	۰	•	٠	0	۰	۰	•	۰	۰	0	۰	۰	٠	0	0	0	•	•	٠	٠	•	٠	۰	٠	۰	•	٠	۰	٠
0	0	•	٠	٠	0	•	•	•	٠	0	۰	•	۰	•	•	0	۰	۰	٠	0	0	0	•	٠	٠	٠	•	٠	٠	٠	•	•		•	٠
				٠					٠			•		•	•				•		•	•		•	٠	•	•	•	•	٠	•	•			
	•	•			•			•				•	•	•	•	•			•	0	•	•	•		•	•	•							•	۰
											•															•		•							
											•								•							•		•							•
	•	•	•		•		•	•	•	•	•	•	•	•		0		•	•	•	•	•	•	•	•	•	•	•	•	•				•	
	0	•					•	•						•		0				0		•													
																																	٠		
																																	•		
•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•		•
•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•		۰
•	•	•	•	•	•	•	•	•		0	•	•	•	•	•	0	•	•	•	•	•	0	•	•	•	•	•	•	•		•	•		•	۰
*	•	٠	•	٠	•	•		•	٠	•	•		•	•	•		•	•	•	٠	•	•	٠	•	•	•	•	•	•	٠	٠	٠	٠		٠
0	0	•	•	٠	•	•	•	0	٠	0	٠	•	•	•		0	۰	۰	٠	0	•	0	•	•	٠	٠	•	•	٠	٠	٠	•		•	۰
				٠					٠		•				•				•	•	•			•	•	•	•	•	•	٠	٠	•	•		
															•	•				•		•				•									
																				•		•													
				•					•					•							0	•		•	•		0					•			
					•	•				•				•	•	•	•	•	•	•	0				•	•	•		•		•				



Paul Vahle GmbH & Co. KG

Westicker Str. 52 59174 Kamen Germany

> +49 2307 7040 info@vahle.com vahle.com

You can find your local contact at: vahle.com/contact